

FIG. 1

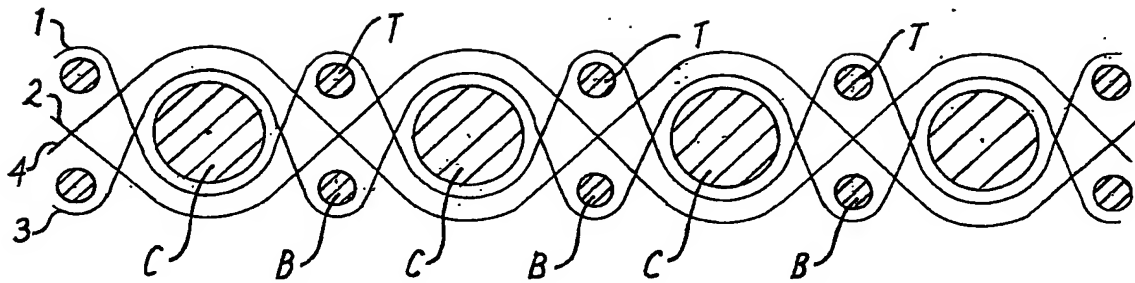


Fig. 2

WEAR RESISTANT WEAVE

Weave Pattern

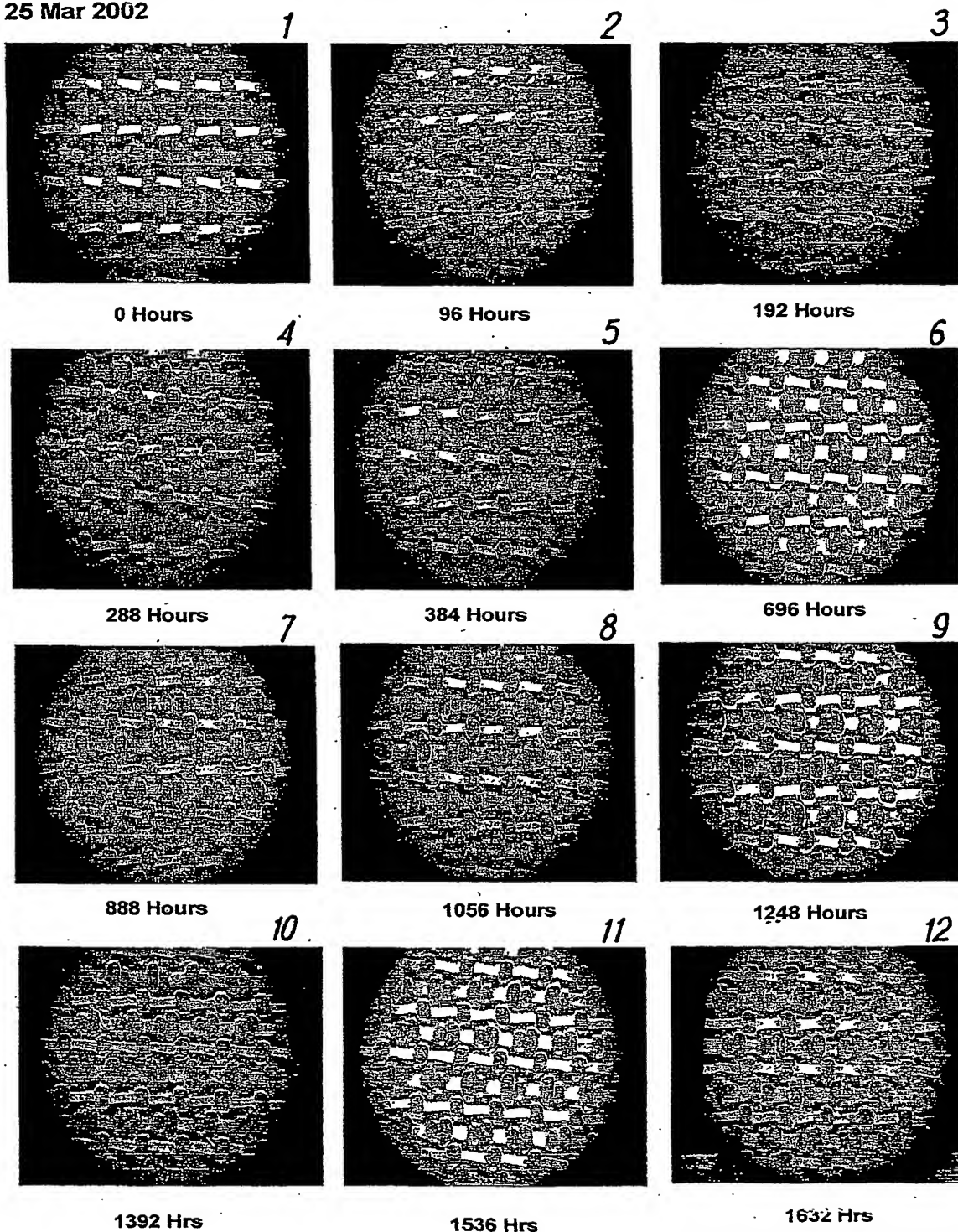
Picks (Wefts)	LHS Weft Pres	SHEDS (Warps)												RHS Weft Pres	Dir	Layer of Weft
		1	2	3	4	5	6	7	8	9	10	11	12			
1		X				X				X				1	←	T
2	1	X	X		X	X	X		X	X	X		X		→	B
3				X	X			X	X			X	X	3	←	C
4	1	X				X				X					→	T
5		X	X		X	X	X		X	X	X		X	1	←	B
6	3		X	X			X	X			X	X			→	C
7		X				X				X				1	←	T
8	1	X	X		X	X	X		X	X	X		X		→	B
9				X	X			X	X			X	X	3	←	C
10	1	X				X				X					→	T
11		X	X		X	X	X		X	X	X		X	1	←	B
12	3		X	X			X	X			X	X			→	C

Top & Bottom Weft 0.40mm. Centre Weft 0.70mm. Warp 0.36 x 0.67mm

File 3

F18 Wear Weave – Abrasion Photo's to Date

25 Mar 2002



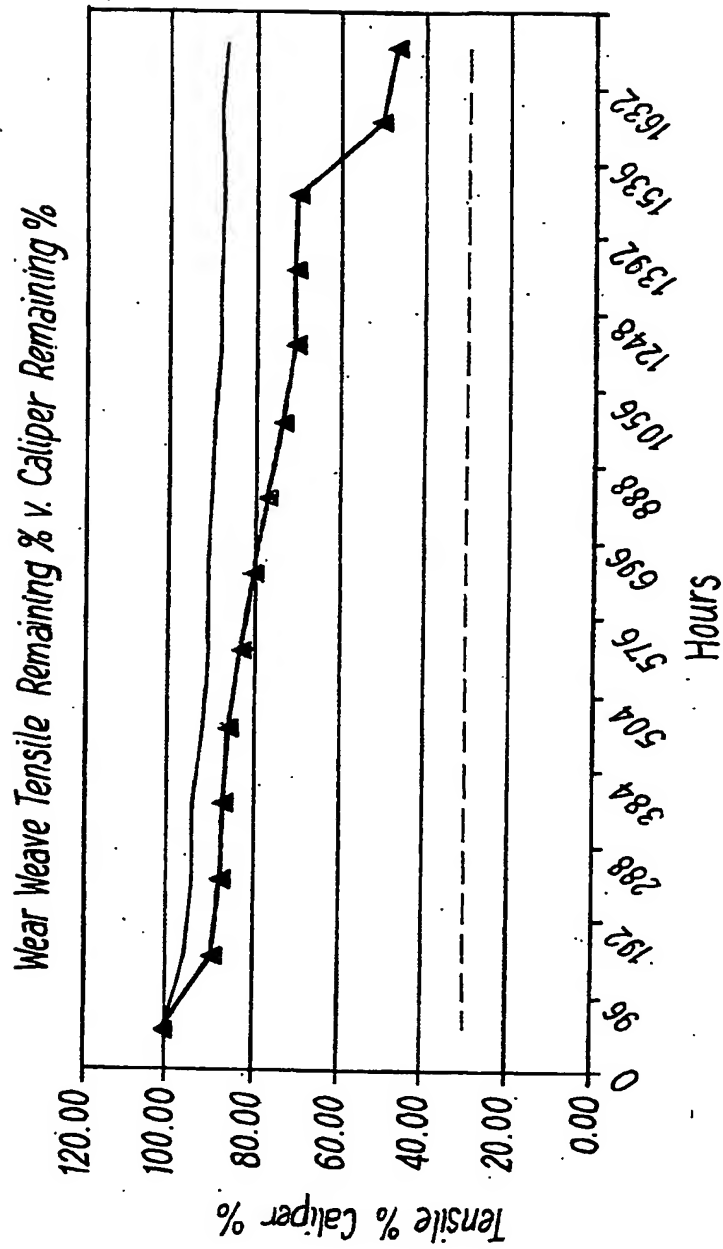
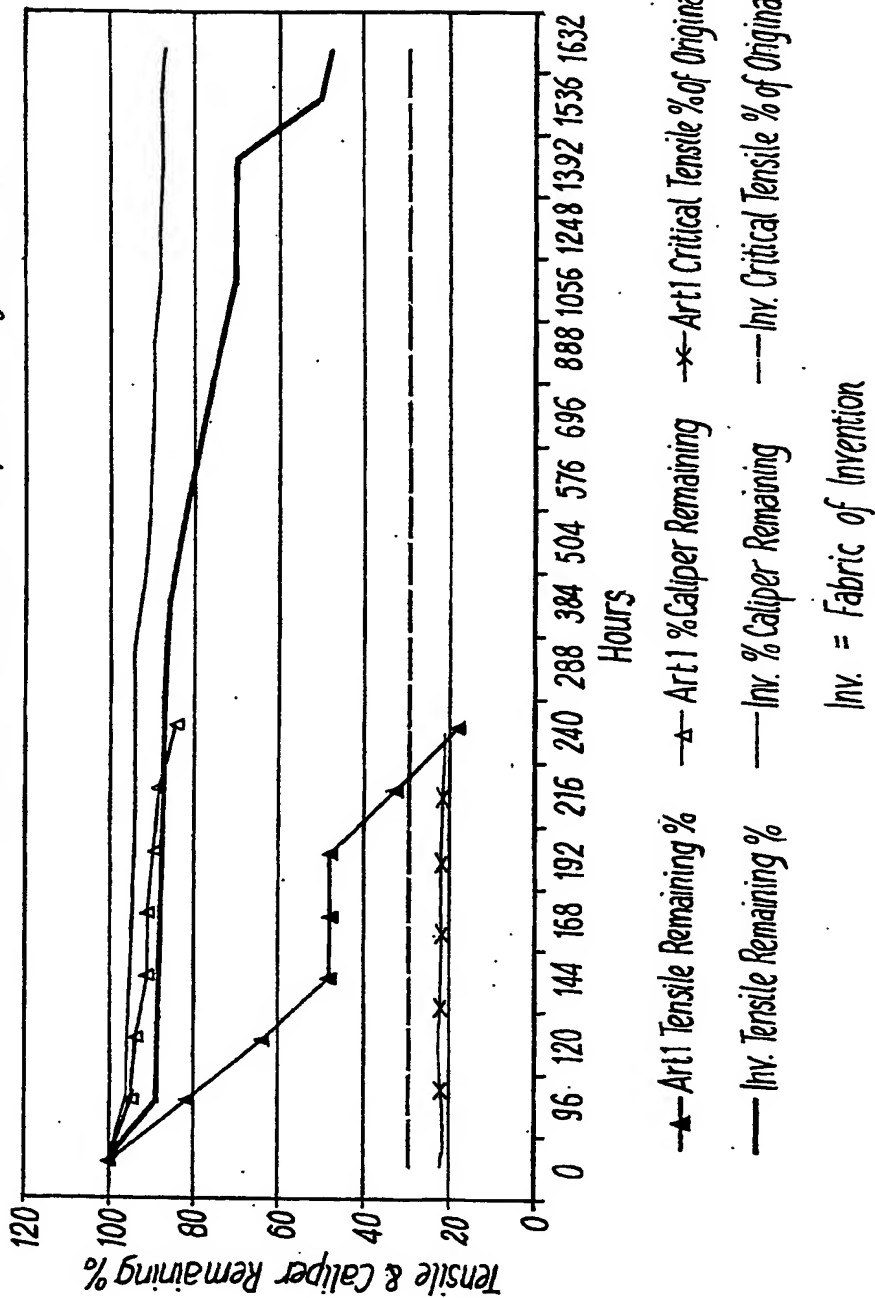


Fig. 5

Abrasion Resistance Comparison Against "Art 1"

**FIG. 6**

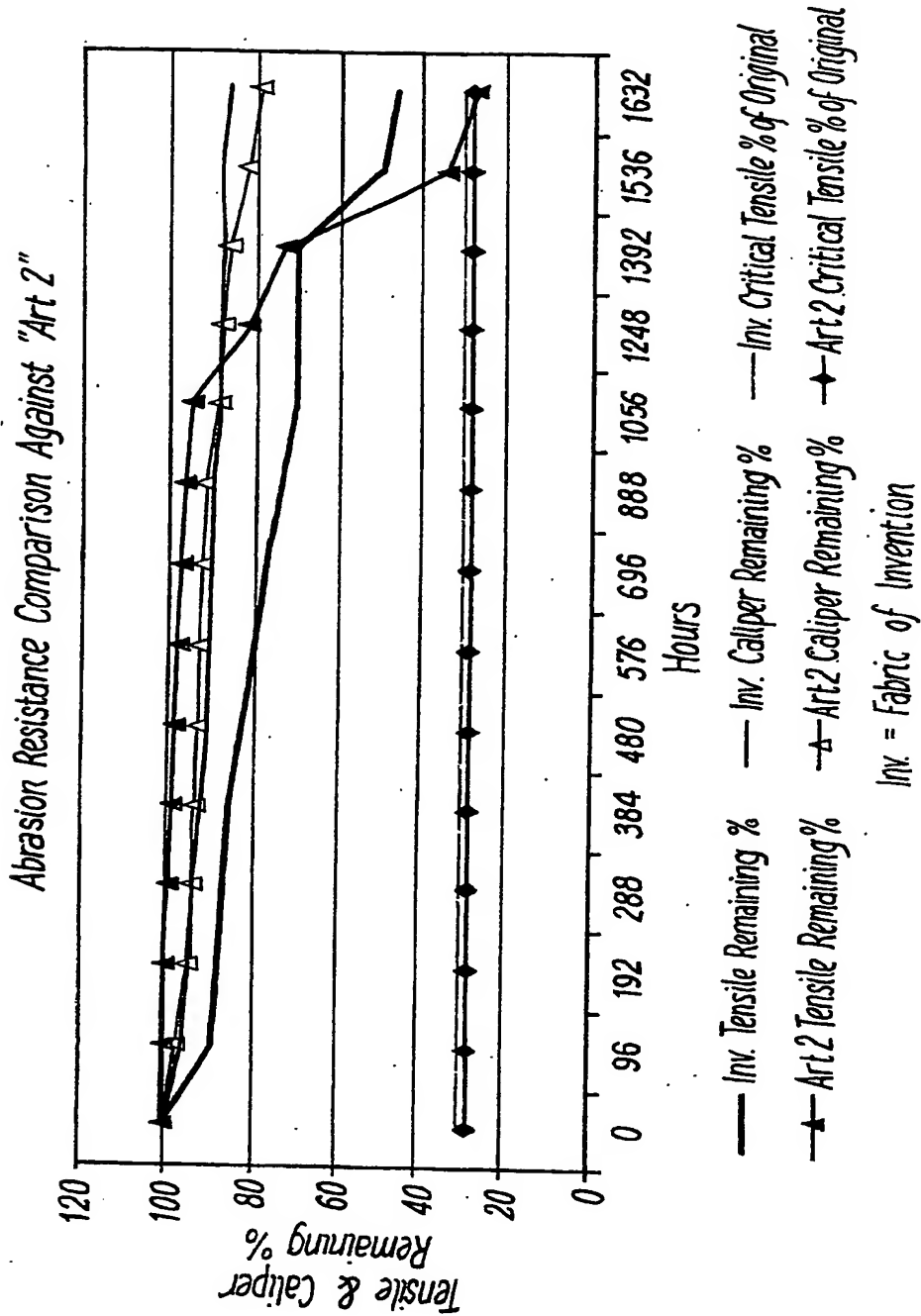


Fig 1